



ALCOM HTC 300/1 WT1056-10LD

(Last update: 26.09.2024)



Base Polymer	High Temperature Copolyester
Filler/Additive System	special filler
Special Features	light scattering, high light diffusion
Market Segment	Automotive, Lighting
Application Area	lighting, light transparent components
Typical Applications	lamp covers, display elements, operating elements

Pre-Drying Conditions	90 °C in a dry air (dessiccant) dryer for 4-6 h max. moisture content <0,03 %
Processing Injection Moulding	melt temperature 260-280 °C mould temperature 50-70 °C
Storage	dry, protected from light

Properties	Value	Dimension	Test Norm
Mechanical Properties			
Flexural Modulus	1700	MPa	ISO 178
Flexural Stress (3.5% Strain)	55	MPa	ISO 178
Flexural Strength	70	MPa	ISO 178
Tensile Modulus	1600	MPa	ISO 527
Tensile Stress at Yield	45	MPa	ISO 527
Tensile Elongation at Yield	6	%	ISO 527
Tensile Elongation at Break	110	%	ISO 527
Impact Strength (Charpy, 23°C)	no break	kJ/m ²	ISO 179/1eU
Impact Strength (Charpy, -40°C)	no break	kJ/m ²	ISO 179/1eU
Notched Impact Strength (Charpy, 23°C)	85	kJ/m ²	ISO 179/1eA
Notched Impact Strength (Charpy, -40°C)	10	kJ/m ²	ISO 179/1eA
Thermal Properties			
Vicat B50	105	°C	ISO 306
HDT / A (1,8 MPa)	90	°C	ISO 75-1/-2
Rheological Properties			
Melt Index (MVR)	16	cm ³ /10min	ISO 1133
MVR temperature	280	°C	-
MVR load	2.16	kg	-
Shrinkage (24h)	0.5 - 0.8	%	ISO 294-4
Physical Properties			
Density	1180	kg/m ³	ISO 1183



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Flammability

Flammability (0.75 mm)	HB	class	UL 94
Flammability (1.5 mm)	HB	class	UL 94
Glow Wire (GWFI, 650 °C, 1.0mm)	passed	-	DIN EN 60695
Glow Wire (GWFI, 650 °C, 2.0mm)	passed	-	DIN EN 60695
Glow Wire (GWFI, 650 °C, 3.0mm)	passed	-	DIN EN 60695

Optical Properties

Total Transmission T(Y) (d=1,0mm, A, 2°)	57.5	%	ISO 13468
Total Transmission T(Y) (d=2,0mm, A, 2°)	46	%	ISO 13468
Total Transmission T(Y) (d=3,0mm, A, 2°)	38	%	ISO 13468
Total Transmission T(Y) (d=4,0mm, A, 2°)	31.5	%	ISO 13468
Haze T(Y) (d=1,0 mm, A, 2°)	95	%	ISO 13468
Haze T(Y) (d=2,0 mm, A, 2°)	95.5	%	ISO 13468
Haze T(Y) (d=3,0 mm, A, 2°)	95.5	%	ISO 13468
Haze T(Y) (d=4,0 mm, A, 2°)	95.5	%	ISO 13468
Half Power Angle T(Y) (d=1,0mm, A, 2°)	48	°	-
Half Power Angle T(Y) (d=4,0mm, A, 2°)	65	°	-

Liability Exclusion

These are guide values and not a specification. The test values mentioned are representative values only and not binding minimum or maximum figures. These test values have been determined on standardised test specimens and can be affected by pigmentation, mould design and processing conditions.

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